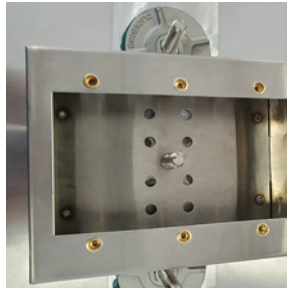


# CLICK BOND®

## CB9715 BULKHEAD STUD

Eliminate Hot Work, Welding, Gas Freeing, & Lagging Removal

- Protects against galvanic corrosion
- Facilitates & simplifies repairs at sea
- Eliminates gas freeing in fuel & storage tanks
- Minimizes potential leak paths
- Reduces lagging & paint removal
- Provides ideal solution for late-stage outfitting



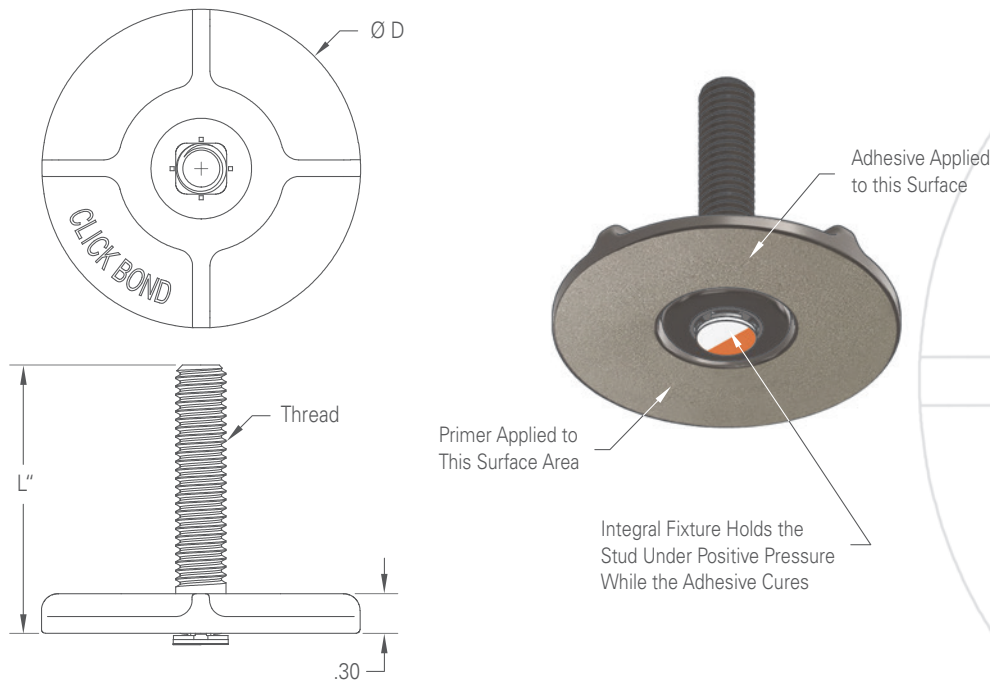
### APPLICATIONS

#### Attachment of:

- Cables
- Tubing
- Lighting
- Audio/video systems
- Surveillance equipment
- Signage
- Sensors
- Conduits
- Junction boxes
- Grates
- Tooling
- Ducting

ADHESIVE-BONDED ASSEMBLY TECHNOLOGY

# CB9715 Heavy-Duty Bulkhead Stud | Technical Specifications



## Example Part Number

CB9715 CRM 6-32 P

Baseplate Primer  
 Length Code: 2.0  
 Thread Size: .375 - 16 UNC - 2A  
 Material: 316 CRES  
 Basic Part Number

## Thread Sizes & Length Options

Thread Sizes					
Imperial			Metric		
Code	Size	ØD	Code	Size	ØD
4	.250-20 UNC-2A	2.38	6M	M6 X 1,0 6g	60,3
5	.312-18 UNC-2A	2.38	8M	M8 X 1,25 6g	60,3
6	.375-16 UNC-2A	2.38	10M	M6 X 1,5 6g	60,3
8	.500-13 UNC-2A	2.50			

Lengths			
Imperial		Metric	
Code	Length	Code	Length
16	1.00	25M	25,0
24	1.50	35M	35,0
32	2.00	50M	50,0
40	2.50	100M	100,0
48	3.00		
56	3.50		
64	4.00		

## Shock & Vibration Test Results\*

Stud Config.	Maximum Payload	Center of Gravity Off Bulkhead
Single Stud	18 lbs (8 kg)	2.75" (69.8 mm)
Dual Stud	23 lbs (10.4 kg)	3" (76.2 mm) Offset
Quad Stud	53 lbs (24 kg)	3" (76.2 mm)

## Attachment Strength

- 5500 lb (2494.75 kg) Tensile
- 1100 lb 1" (499 kg) Offset Shear

\* Meets MIL-S-901D. All test results based on use with CB420 Adhesive.

**NOTE:** Load performance is based on substrate the product is bonded to, proper surface preparation, use of recommend adhesive, and properly following all installation instructions.



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