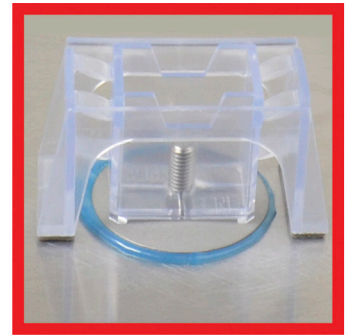
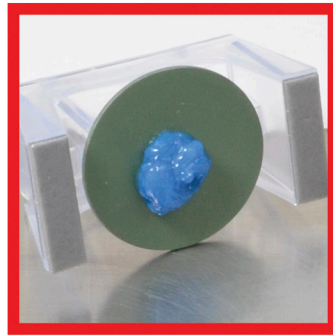


# CLICK BOND®

## CB420-10E SYRINGE

Acrylic Adhesive Dual-Pack Syringe for Rapid Installations

- New syringe design allows for precise adhesive delivery.
- Compact size makes it easy to store anywhere, such as a toolbox or a tool management system.
- Set includes everything needed for installation; no additional tips or dispensers required.
- Environmentally friendly small syringe capacity reduces adhesive waste.
- Adhesive cures quickly at room temperature.
- CB420 adhesive features high strength, excellent fatigue endurance, outstanding impact resistance, and superior toughness.
- Syringe is ideal for kitting.




*Use in conjunction with adhesive-bonded fasteners, which require no installation holes, weigh less, and install easily.*

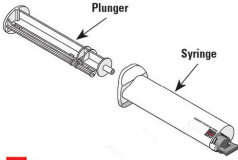
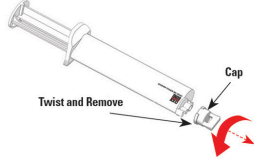
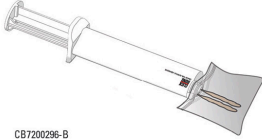
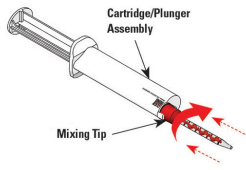
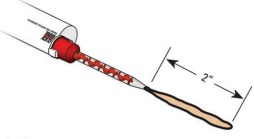


PIONEERING > ADVANCED > SOLUTIONS

# CB420-10E Acrylic Adhesive Dual-Pack Syringe Includes:

**CB420-10E USER INSTRUCTIONS**



- 1** When using solvents and adhesives, follow appropriate safety precautions. These include use of personal protection equipment (gloves & protective eyewear) and adequate ventilation. Refer to SDS for complete information. Read all instructions before starting work.
- 2** Install plunger into syringe.
 
- 3** Remove cap as shown.
 
- 4** Place end of syringe into disposable bag, and dispense a small amount of adhesive until an even flow from both sides is present.
 
- 5** Install mixing tip as shown.
 
- 6** Dispense a 2" line of adhesive approximately as wide as the mixing tip.
 
- 7** Adhesive is ready to use.

**NOTE:**

- Working time is 5 minutes.
- If working time is exceeded, purge partially cured adhesive from mixing tip.

**Click Bond, Inc.**  
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CB7200296-B



## CB420-10E Adhesive Properties

- Room-temperature cure
- 10 milliliters acrylic adhesive, 2-part, pre-measured
- Working time is 4-6 minutes at 75° F
- Cure time at 75° F: 75% strength after 15-18 minutes, full cure after 24 hours
- Do not freeze, do not store above 100° F

CB420-10E Adhesive Strength	
Shear (ASTM D1002)	Peel (ASTM D1876)
3050 psi (21.0 MPa)	28 pli (4.9 kN/m)

- 1 User Instruction Card**  
*Comprehensive, step-by-step instructions with illustrations provided.*
- 2 Dual-Pack Syringe**  
*Ready-to-use syringe is filled with 10 ml. pre-measured CB420 acrylic adhesive.*
- 3 Easy-to-Use Plunger**  
*Insert into adhesive cartridge to precisely disperse adhesive.*
- 4 Cartridge Cap**  
*Reusable cap makes it easy to store remaining adhesive.*
- 5 Two Mixing Tips**  
*Two disposable tips provide an accurate method for placing adhesive exactly where you need it.*



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